



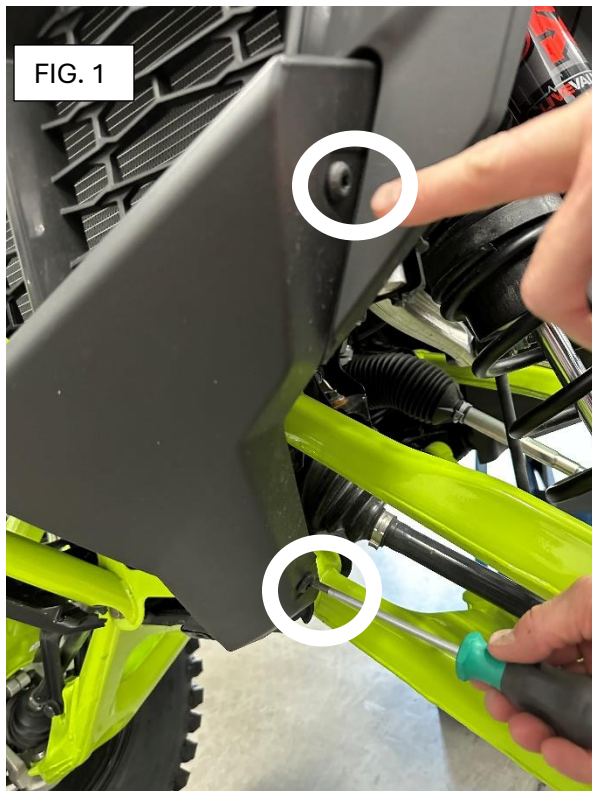
Turbo R / Pro R 2022-2024 Front Bumper Installation K19-2001-0



Step 1 - Remove factory front bumper.

Remove 4-Torx40 bolts in plastic piece around front bumper. FIG. 1

Remove 4 – 15mm bolts holding bumper to frame and 2 plastic body connectors from grill to frame. FIG. 2



Step 2 – Mount winch/bumper bracket

Pull winch wires if equipped through middle hole in winch plate. FIG. 1

Reuse 2-15mm bolts on bottom to hold mount plate to car. (Top 2 bolts will need to go through bumper mounting brackets later on)

Mount winch to plate if equipped.

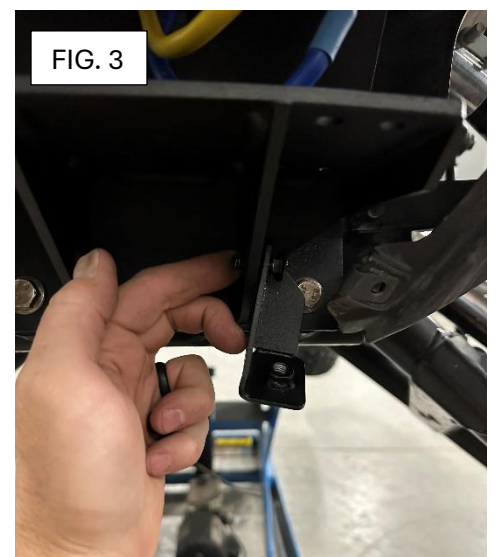
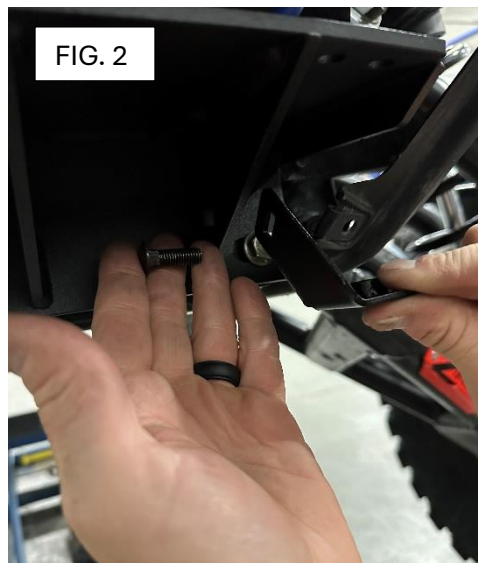


Step 3 – Assemble bumper and brackets

Attach the Driver (Marked with D) and Passenger (Marked with P) bumper mount brackets to bumper with supplied allen hardware. FIG. 1

Attach lower bumper mount brackets (also marked Driver and Passenger) to winch plate. Hand tighten bolts as the mounts may need to be aligned later on before tightening. FIG. 2 & FIG. 3

Reinstall factory plastic shroud around new bumper. (You will need to remove middle plastic from outer plastic shroud with 4-Torx40 bolts.) Mount bumper and winch plate to frame using 2-15mm bolts.



Step 4 – Attach face plate

Pull winch rope through hole and attach winch line fairlead to plate if installing a winch .

FIG. 1

Bolt plate to brackets using the 4 allen bolts in supplied hardware.

Tighten lower bumper mount brackets that were hand tightened in step 3 using 13mm end wrench through holes in bottom of face plate. FIG. 2



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